

FIG 1

00000073 000000

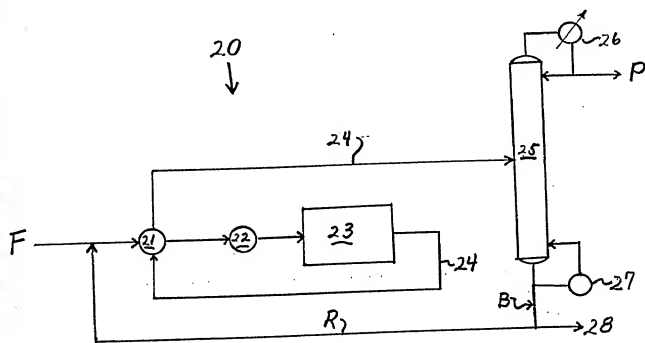


FIG 2

100000 2000000

# 1-BUTENE CONVERSION VS TIME ON STREAM

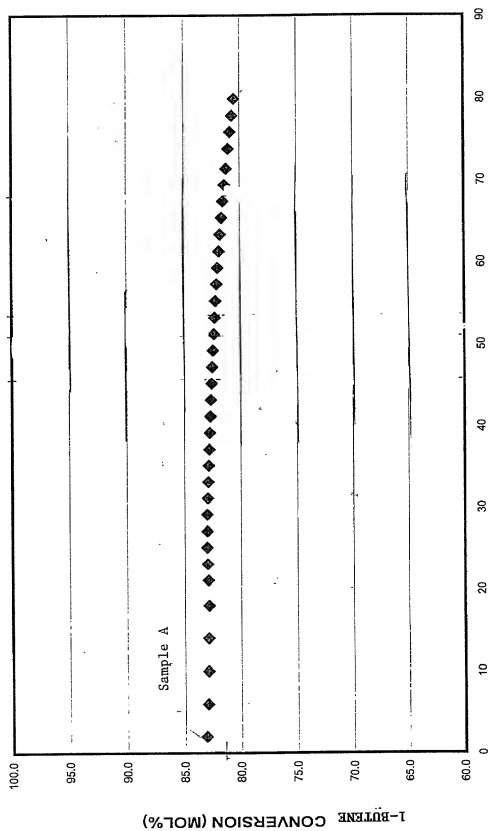


FIG. 3

# B1 CONVERSION (MOL%) VS ON-STREAM TIME

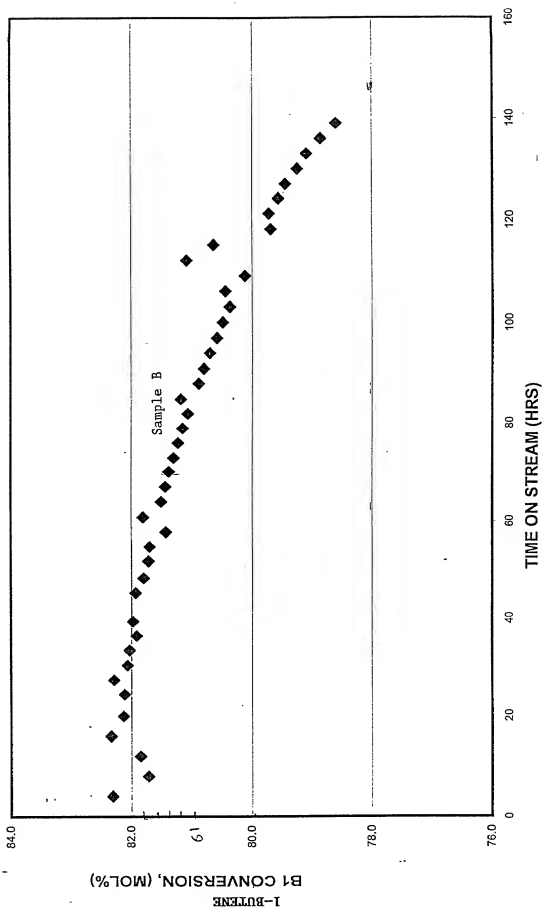


FIG. 4

# CONVERSION vs ON-STREAM TIME

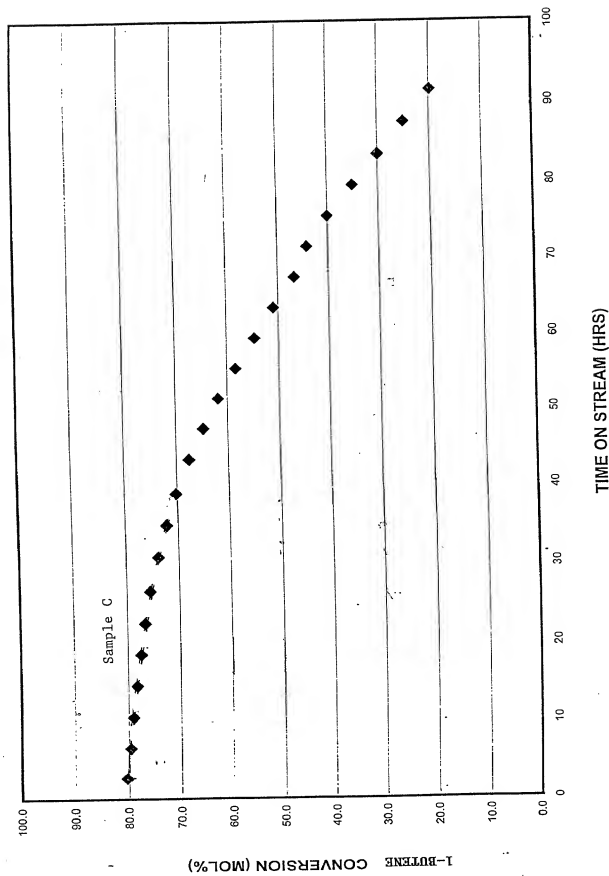


FIG. 5

# CONVERSION vs ON-STREAM TIME

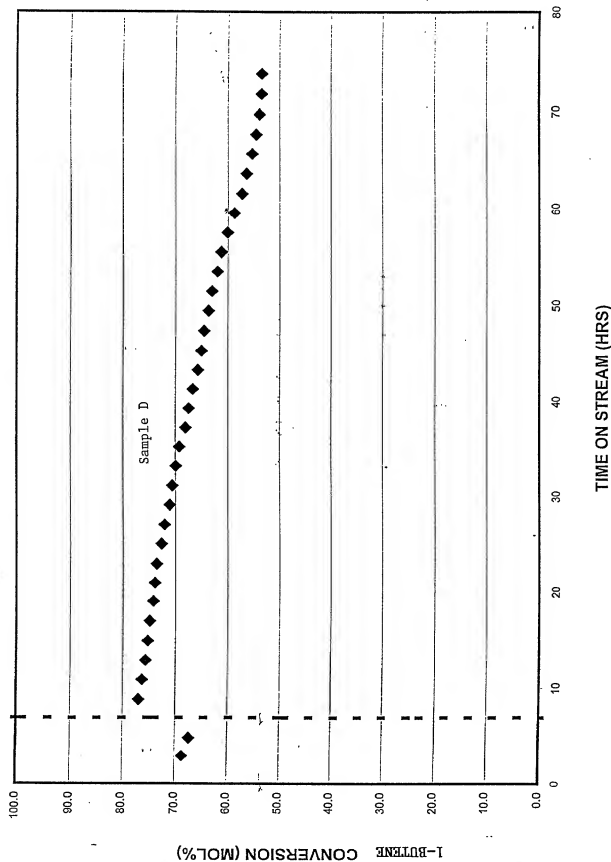


FIG. 6